



MONTAGE INSTRUCTIES

Roestvaststalen reparatieklem type FS10

Serie 748/01, 748/11, 748/21

Let op: niet aanbevolen voor "total break"

1.

Maak buis schoon

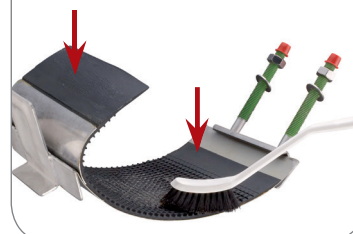


2.

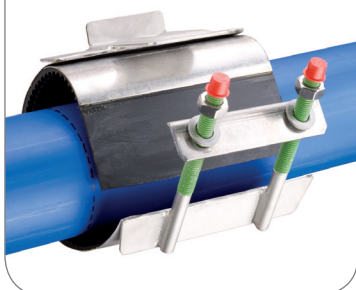


3.

Water en zeep



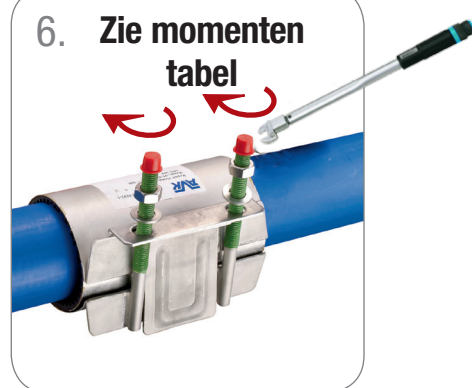
4.



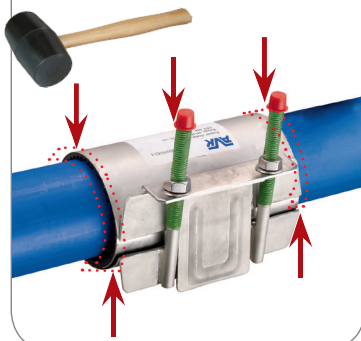
5.



6. **Zie momenten tabel**



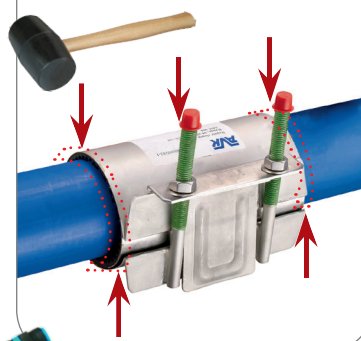
7. **Rubberen hamer**



8.

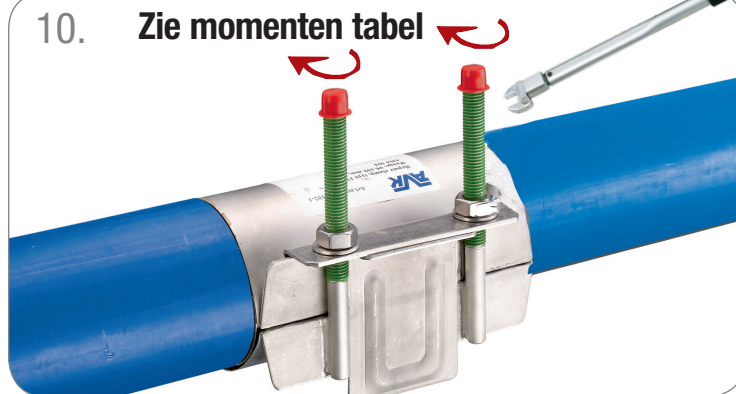


9. **Rubberen hamer**



10.

Zie momenten tabel



Momenten tabel

Bouten	Moment	Sleutel
M14	70-90 Nm	22
M16	100-120 Nm	24

Aanbevelingen:

- Draai moeren in stappen van 20 Nm aan
- Kruislings aandraaien